



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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647.7714

Job Sheet 186238



Part No: 647.7714

Job Qty: 20 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 11/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1 IPP REV:A 15.01.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/27/18	0.00	0.00	Start Up Machining-1		FRED 18-11-27
110	Mill Conv	20 pcs		11/27/18	0.00	3.60	Mill Conv 1		FRED 18-11-27
120	QC	20 pcs		11/27/18	0.00	0.00	QC2 Machining-1		FRED 18-11-27
125	QC	20 pcs		11/27/18	0.00	0.00	QC8 Machining-1		2018-11-28
130	Packaging	20 pcs		11/27/18	0.00	0.00	Packaging3-1		2
140	QC21-SA	20 Ea		11/27/18	0.00	0.00	QC21	DAS	

Part Op 110 - 1- CUT AS PER DWG

Descriptions: 130 - ***Stock in large fab*** WA001

21
9-59

NOV 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NT0.500W.083	4130 Round Tube .500 X .083W	10.8000 ft (.54 ea)	90-Start up Operation	S130961

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NT0.500W.083	11	9	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Tube	6.500inches $\pm$ 0.005	6.505 6.495		
2	Strut Tube	0.188inches $\pm$ 0.005	0.193 0.183	Radius	
3	Strut Tube	0.500inches $\pm$ 0.005	0.505 0.495	Diameter	
4	Strut Tube	0.334inches $\pm$ 0.005	0.339 0.329	Diameter	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																	
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																																																																																																														
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Container No: S131885 Job No: 647.7714 Serial No: 186238 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____								Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																													
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